

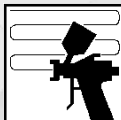
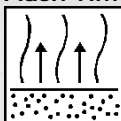
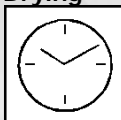


AL300 MS Clearcoat

Description	AUTOLUX® MS Clearcoat, AL300 , is a high quality versatile two component medium solids acrylic urethane Clearcoat, ideally suited for all spot and panel repairs.		
Products	Clearcoat: Hardeners: Thinners	AL300 <i>Autolux</i> MS Clearcoat AL512 <i>Autolux</i> MS Fast Hardener AL514 <i>Autolux</i> MS Standard Hardener AL516 <i>Autolux</i> MS Slow Hardener AL651 <i>Autolux</i> Fast Thinner AL652 <i>Autolux</i> Standard Thinner AL653 <i>Autolux</i> Slow Thinner	(Up to 25°C) (20 - 35°C) (above 35°C) (15 - 25°C) (20 - 30°C) (25 - 35°C)
Surface Preparation	See Basecoat Technical Data Sheet. Note: Maximum basecoat flash-off time before application of AL300 MS Clearcoat is 24 hours. If left longer, scuff thoroughly and apply additional basecoat. Go over the basecoat surface with a suitable tack-rag immediately before application of AL300 MS Clearcoat. AL300 MS Clearcoat is not recommended for use over Waterborne basecoats.		
Mixing 	<i>Autolux</i> MS Clearcoat AL300 <i>Autolux</i> MS Hardener AL512/514/516 <i>Autolux</i> MS Thinners AL651/652/653 Pot Life:		By volume: 2 Parts 1 Part 0.3-0.6 Parts* (see process notes) 2 - 4 Hours
Application 	Fluid Tip 1.2 – 1.4mm, Air pressure – refer to spraygun manufacturers information		
Coats 	2 Single coats (45 – 55 microns dry film)		
Flash Time 	5 - minutes between coats at 20°C		
Drying 	Air Dry at 20°C Force Dry:	Dust Free: Handleable/Into Service Polish 60°C Polish/Into Service	AL512 (Fast) 10 - 20 mins 2 hours 8 hours 20 minutes After full cooling from bake cycle
			AL514/516 (Std./Slow) 30 - 60 mins 3 Hours 12 Hours 30 minutes
Process Notes * Overthinning up to 0.9 and/or 1.4 nozzle size can be helpful when applied in warm conditions (above 35°C) Clean up equipment immediately after use, using <i>Autolux</i> Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet.
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