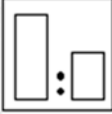

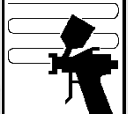
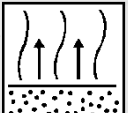



AL316_V
SR Clearcoat

Description	AUTOLUX® SR Clearcoat, AL316 , is a two component, high solids acrylic urethane, scratch resistant clearcoat suitable for panel repairs and complete resprays.		
Products	Clearcoat: Hardeners:	AL316 <i>Autolux</i> SR Clearcoat AL522 <i>Autolux</i> HS Hardener - Fast	
Surface Preparation	See Basecoat Technical Data Sheet. Note: Maximum basecoat flash-off time before application of AL316 SR Clearcoat is 24 hours. If left longer, scuff thoroughly and apply additional basecoat. Go over the basecoat surface with a suitable tack-rag immediately before application of AL316 SR Clearcoat.		
Mixing 	<i>Autolux</i> SR Clearcoat AL316 <i>Autolux</i> HS Hardener Fast AL522 Pot Life:	By volume: 2 Parts 1 Part 2 - 3 Hours	
Application 	Conventional gun: HVLP/Compliant gun:	Fluid Tip 1.4 – 1.6mm, Air pressure 50 psi (3.5 bar) at the gun Fluid Tip 1.4 – 1.6mm, Air pressure – refer to spraygun manufacturers information	
Coats 	2 coats (50 – 60 microns dry film)		
Flash Time 	5 – 10 minutes between coats at 20°C		
Drying 	Air Dry at 20°C Force Dry:	Dust Free: Polish/Into Service Handleable Tape Free 50°C Polish/Into Service	30-60 mins 12 hours (overnight) 4 hours 8 hours 20 - 30 minutes 2 hours after full cooling
Process Notes Clean up equipment immediately after use, using <i>Autolux</i> Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			
VOC Information The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840g/litre of VOC. The VOC content of this product in ready to use form is max. 840g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet. March 2014.

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