
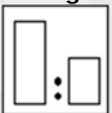

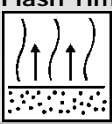




AL419_V

Primer for Plastics - Aerosol

Description	AUTOLUX® Primer for Plastics, AL419 , is a fast, transparent 1 pack primer suitable for use on all paintable plastic substrates and avoids the need to identify the plastic prior to spraying.	
Products	Primer:	AL419 <i>Autolux</i> Primer for Plastics
Substrates	Most plastics found in automotive use. Note: Some grades of PE are considered unpaintable. These primers are not suitable for use on very solvent sensitive substrates such as Polystyrene (PS).	
Surface Preparation 	Thorough preparation and cleaning are essential for the successful refinishing of plastic parts. The <i>Autolux</i> Plastic Pre-cleaner, AL642, is designed to produce the best performance from the primer and topcoat systems.	
Mixing 	Supplied ready to use Shake aerosol for at least 1 minute before use (After use, invert can and spray to clear nozzle).	
Application 	Spraying distance: 15 – 25cm 2 single coats	
Flash Time 	Allow 2 minutes flash off time between coats	
Drying 	10 minutes at 20°C	
Recoat 	<i>Autolux</i> Plastic Primer can be directly overcoated with 2K topcoat systems. Where higher build is required, use a <i>Autolux</i> 2K Primer Surfacer or Epoxy Primer.	
Process Notes	Clean up equipment immediately after use, using <i>Autolux</i> Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.	
VOC Information	The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840g/litre of VOC. The VOC content of this product in ready to use form is max. 840g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.	

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet. March 2014.

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