## TECHNICAL DATASHEET



## AL625\_V Brushable Seam Sealer Grey



Description	AUTOLUX® Brushable Seam Sealer, AL625, is a synthetic rubber that dries by solvent evapouration It is designed for sealing welded joints, pressure welds and metal soldered joints. It forms a durable and flexible seal that resists water, petrol, oils and temperatures up to 60C It can be overcoated with all <i>Autolux</i> topcoat systems.
Products	Brushable Seam Sealer Grey  AL625 Autolux Brushable Seam Sealer Grey
Substrates	Clean primed and painted surfaces
Surface Preparation	Degrease the surface thoroughly before and after sanding. Before application the surface must be completely dry.
Mixing	RFU as supplied
Application	Apply the Sealer to a clean surface with a hard brush. The seam sealer has good resistance to sagging.
Drying	Surface Dry 20-30 mins - Hardening Time of 1mm thick layer at 20°C  The surface can be painted "wet on wet" or after hardening with all paint systems.  Increased film thickness of the material will increase the drying time
Recoat	The Brushable Seam Sealer can be recoated after hardening with Autolux paint systems.

## **Process Notes**

Clean up equipment immediately after use, using *Autolux* Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.

## VOC Information

The EU limit value for this product (product category: IIB.c) in ready to use form is max. 540g/litre of VOC. The VOC content of this product in ready to use form is max. 540g/litre.

Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the uset to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet. August 2016.

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