

Description	AUTOLUX® Fade-Out Thinner, AL660 , is for use in the Fade-Out process of <i>Autolux</i> 2K Clearcoats and ALDG. <i>Autolux</i> Fade-Out Thinner is formulated for easy application and has excellent overspray wetting properties giving a high gloss finish. If required <i>Autolux</i> Fade-Out Thinner is also an option for use with ALBC.
Products	AL660 <i>Autolux</i> Fade-Out Thinner
Surface Preparation	<ol style="list-style-type: none"> 1. Ensure that all panels that may be involved in the repair or fade-out are thoroughly clean (refer to TDS for <i>Autolux</i> Multi Purpose Cleaner, AL641 and <i>Autolux</i> Panel Wipe, AL644). 2. Flat the repaired and primed area, with no coarser than P800 for wet flatting or P400 for dry machine sanding. 3. Prepare surrounding area using a Water-based Flatting Paste with an abrasive Scotch-Brite Grey Ultrafine pad. Clean with suitable pre-cleaner Tak rag off before spraying.
Application 	<p>FADE-OUT THINNER METHODS FOR 2K Clearcoats and ALDG</p> <p>For spot repairs:</p> <ol style="list-style-type: none"> 1. Using normal ready-for-use thinned paint, cover the primed area, using low pressure, 20-25 psi (1.3-1.7 bar) at gun and extend into the surrounding prepared area using an arcing motion of the gun. If using a HVLP spraygun there is no requirement to reduce pressure. <p>For Fade-out into adjacent panels :</p> <ol style="list-style-type: none"> 1. Apply topcoat to fully obliterate the primed area, using normal pressure, with adjacent panel masked off. Then gradually fade out into the prepared area of the adjacent panel, using low pressure 20-25 psi (1.3-1.7 bar) at the gun, with an arcing motion. If using a HVLP spraygun there is no need to reduce pressure. 2. Add up to 1 part <i>Autolux</i> Fade-Out Thinner to 2-3 parts of the mix in the gun and fade further into the surrounding area, at 20-25 psi (1.3-1.7 bar). Overlap the previous coats, but take care to remain within the prepared area. 3. As soon as possible apply neat <i>Autolux</i> Fade-Out Thinner carefully to the dry edge using several light passes to dissolve any dry spray, at 30-35 psi (2.0-2.3 bar). 4. Allow to dry according to the recommended "Into-Service" time. 5. Polish as necessary
Application 	<p>FADE-OUT THINNER METHOD FOR ALBC</p> <ol style="list-style-type: none"> 1. Where required, an initial coat of neat <i>Autolux</i> Fade-Out Thinner may be applied to the prepared area to minimise effect of static or tack rag marks on final basecoat appearance. <p>For spot repairs:</p> <ol style="list-style-type: none"> 2. Using normal ready-for-use thinned paint, cover the primed area, using low pressure, 20-25 psi (1.3-1.7 bar) at gun and extend into the surrounding prepared area using an arcing motion of the gun. If using an HVLP spraygun there is no requirement to reduce pressure. <p>For Fade-out into adjacent panels:</p> <ol style="list-style-type: none"> 2. Apply topcoat to fully obliterate the primed area, using normal pressure, with adjacent panel masked-off. Then gradually fade-out into the prepared area of the adjacent panel, using low pressure 20-25 psi (1.3-1.7 bar) at the gun, with an arcing motion. If using HVLP spraygun there is no need to reduce pressure. 3. Add 1 part <i>Autolux</i> Fade-Out Thinner to 2-3 parts of the mix in the gun and fade further into the prepared area using an arcing motion of the gun, at 20-25 psi (1.3-1.7 bar). Overlap the previous coats, but take care to remain within the prepared area. 4. If necessary, apply as soon as possible neat <i>Autolux</i> Fade-Out Thinner carefully to the dry edge using several light passes to dissolve any dry spray, at 30-35 psi (2.0-2.3 bar). 5. Allow to dry according to recommended flash-off time. If required the basecoated area may then be lightly wiped with a take rag before applying clearcoat. Apply Clearcoat in the normal way to a convenient break line, or fade-out the clearcoat using <i>Autolux</i> Fade-Out Thinner.
<p>Process Notes</p> <p>Clean up equipment immediately after use, using <i>Autolux</i> Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.</p>	

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet. March 2014.

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