

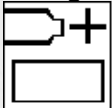

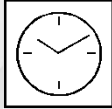






AL783_V

Aluminium Stopper

Description	AUTOLUX® Aluminium Stopper, AL783 , is a semi-flexible, polyester based stopper which contains aluminium dust to give a high mechanical strength, high temperature resistant and flexible filler. It has very good adhesion, filling and sanding properties.		
Products	Stopper: Hardener:	AL783 <i>Autolux</i> Aluminium Stopper SHA305 <i>Autolux</i> Hardener for AL783	
Substrates	Bare metal: steel, galvanized steel and aluminium SMC and FRP Old finishes in sound condition		
Surface Preparation		Bare metal: Scuff well Old finishes: Machine sand P80-P180 grit	 Degrease the surface thoroughly before and after sanding. Before application the surface must be completely dry.
Mixing		<i>Autolux</i> Aluminium Stopper AL783 <i>Autolux</i> Hardener SHA305	By weight: 100 Parts 2 - 3 Parts
Working Time: 4 - 5 min, depending on temperature and proportion of hardener			
Application		Use a suitable knife or spreader to apply thin layers no thicker than 5 mm.	
Drying		Stopper dry to sand on 20 – 30 min. at 20°C. I.R - Short Wave 2 – 3 minutes* - Medium Wave 5 – 7 minutes* *Depending on IR equipment used	
Sanding		Dry: P80–P180, to desired contour.	
Recoat		Note: <i>Autolux</i> Aluminium Stopper, AL783, can be overcoated with <i>Autolux</i> Universal Stopper (AL785) or <i>Autolux</i> Soft Stopper (AL787) prior to recoating. Stopper can be recoated with <i>Autolux</i> 2K CFE Primer, Epoxy Primer or 2K Primer Surfacer.	
Process Notes Clean up equipment immediately after use, using <i>Autolux</i> Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			
VOC Information The EU limit value for this product (product category: IIB.b) in ready to use form is max. 250g/litre of VOC. The VOC content of this product in ready to use form is max. 250g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet. March 2014.

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