




AL621_V Stone Chip Protection



Description	AUTOLUX® Stone Chip protection, AL621 / 2 / 3 , is a range of flexible white, grey and black, synthetic coatings designed to protect wheel arches and other vulnerable areas.	
Products	AL621 <i>Autolux</i> Stone Chip Protection White AL622 <i>Autolux</i> Stone Chip Protection Grey AL623 <i>Autolux</i> Stone Chip Protection Black	
Substrates	Clean primed and painted surfaces	
Surface Preparation		Degrease the surface thoroughly before application the surface must be completely clean and dry.
Mixing	RFU as supplied	
Application		Shake the container for 3 minutes before use. Break off screw cap and attach container to spray gun Apply with a Stone chip gun suitable for heavy materials. 1.4 tip at 2-4 bar from 15-20 cm. It is recommended to apply the material at a temperature above 15C Apply 1-2 coats 5-10 minutes between coats.
Drying/Recoat		The surface can be painted with <i>Autolux</i> Undercoats or Topcoats after 3-4 hrs at 20C
Recoat	Do not apply to Engine, Gearbox, Exhaust and Suspension	
Process Notes Clean up equipment immediately after use, using <i>Autolux</i> Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.		
VOC Information The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840g/litre of VOC. The VOC content of this product in ready to use form is max. 840g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.		

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet. August 2016.

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PPG Industries (UK) Ltd, Auto Refinish Customer Service & Sales Group, Needham Road, Stowmarket, Suffolk IP14 2AD, Tel: 01449 771775