

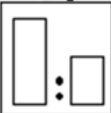


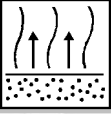



ALBC

AUTOLUX® Basecoat Colour

Description	<i>Autolux Basecoat Colour</i> is an easy to use acrylic basecoat, with good opacity.		
Products	Basecoat Colour:	ALBC-xxxx <i>Autolux Basecoat</i>	
	Thinner:	AL651 <i>Autolux Fast Thinner</i>	(15 - 25°C)
		AL652 <i>Autolux Standard Thinner</i>	(20 - 30°C)
		AL653 <i>Autolux Extra Slow Thinner</i>	(25 - 35°C)
Substrates	<i>Autolux 2K Primer Surfacer AL425/427</i> Existing Paintwork in sound condition		
Preparation		P400 or finer (dry)	 P800 (wet)
Mixing 	Autolux Basecoat ALBC-xxxx Autolux Thinner AL651/652/653		By volume: 1 Part 0.8 Parts
	Pot Life:		Indefinite
Application 	Conventional gun:	Fluid Tip 1.3 – 1.6 mm, Air pressure 40 - 45 psi (2.8 – 3.1 bar) at the gun.	
	HVLP/Compliant gun:	Fluid Tip 1.3 – 1.6 mm, Air pressure – refer to spraygun manufacturers information.	
Coats 	2 single coats followed by a light coat for metallic control if required		
Flash Time 	5 - 10 minutes between coats at 20°C		
Drying 	Approximately 15 – 20 minutes at 20°C before application of clearcoat		
Process Notes			
Clearcoats: <i>Autolux Clearcoats</i> are recommended for use over <i>Autolux Basecoat</i> .			
Clean up equipment immediately after use, using <i>Autolux Thinner</i> or another suitable solvent. Dispose of waste in accordance with applicable regulations.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet. March 2014.

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