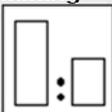
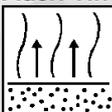


AL302
Fast Air Dry Clearcoat

Description	AUTOLUX® Fast Air Dry Clearcoat, AL302 , is a two component, fast curing clearcoat designed to give fast air dry curing especially in cold ambient conditions.		
Products	Clearcoat: Hardeners:	AL302 <i>Autolux</i> Fast Air Dry Clearcoat AL503 <i>Autolux</i> Fast Air Dry Hardener	(15 - 25°C)
Surface Preparation	See Basecoat Technical Data Sheet. Note: Maximum basecoat flash-off time before application of AL302 Fast Air Dry Clearcoat is 24 hours. If left longer, scuff thoroughly and apply additional basecoat. Go over the basecoat surface with a suitable tack-rag immediately before application of AL302 Fast Air Dry Clearcoat. AL302 Fast Air Dry Clearcoat is not recommended for use over Waterborne basecoats.		
Mixing 	<i>Autolux</i> Fast Air Dry Clearcoat AL302 <i>Autolux</i> Fast Air Dry Hardener AL503 Pot Life:		By volume: 2 Parts 1 Part 2 – 2.5 Hours
Application 	Conventional gun: HVLP/Compliant gun:	Fluid Tip 1.4 – 1.6mm, Air pressure 40 - 45 psi (2.7 - 3.1 bar) at the gun Fluid Tip 1.4 – 1.6mm, Air pressure 25 – 30 psi (1.7 – 1.8 bar) at the gun	
Coats 	2 - 3 coats (50 – 60 microns dry film)		
Flash Time 	3 - 5 minutes between coats at 20°C		
Drying 	Air Dry at 20°C Force Dry:	Dust Free: Polish/Into Service Handleable Tape Free 40°C Polish Into Service	20 - 30 mins 2 hours/4 - 6 hours 2 - 3 hours 2 - 3 hours 20 minutes @ metal temperature after full cooling 2 - 4 hours after full cooling
Process Notes Clean up equipment immediately after use, using <i>Autolux</i> Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet. March 2014.

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