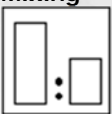


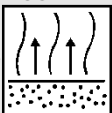



AL324_V UHS Clearcoat

Description	AUTOLUX® UHS Clearcoat, AL324 , is a modern, high solids low VOC clearcoat. Ideal for multi panel and overall repainting.		
Products	Clearcoat: Hardeners:	AL324 <i>Autolux</i> UHS Clearcoat AL530 <i>Autolux</i> UHS Express Hardener (Up to 18°C) AL532 <i>Autolux</i> UHS Fast Hardener (Up to 18°C) AL534 <i>Autolux</i> UHS Hardener - Standard (18 – 30°C)	
Surface Preparation	Specifically designed for application over waterborne basecoat. Refer to the data sheet for the basecoat colour used. Note: Maximum basecoat flash-off time before application of AL324 UHS Clearcoat is 24 hours. If left longer, scuff thoroughly and apply additional basecoat. Go over the basecoat surface with a suitable tack-rag immediately before application of AL324 UHS Clearcoat.		
Mixing 	<i>Autolux</i> UHS Clearcoat AL324 <i>Autolux</i> UHS Hardener AL530/532/534 Pot Life:		By volume: 2 Parts 1 Part 1 - 2 Hours
Application 	Conventional gun: HVLP/Compliant gun:	Fluid Tip 1.3 – 1.6mm, Air pressure 50 psi (3.5 bar) at the gun Fluid Tip 1.2 – 1.5mm, Air pressure – refer to spraygun manufacturers information	
Coats 	2 coats Apply 1 medium fully flowing coat, flash off Apply 1 full coat. (50 – 60 microns dry film)		
Flash Time 	5 – 10 minutes between coats at 20°C		
Drying 	Air Dry at 20°C: Force Dry:	Dust Free: Handleable Tape Free Polish/Into Service: 60°C with AL530 AL532/534 Polish/Into Service:	40-75 mins 6-8 hours 12-16 hours 16-20 hours 20 minutes 30 minutes When cool
Process Notes Clean up equipment immediately after use, using <i>Autolux</i> Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			
VOC Information The EU limit value for this product (product category: IIB.d) in ready to use form is max. 420g/litre of VOC. The VOC content of this product in ready to use form is max. 420g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet. March 2014.

AUTOLUX® & the AUTOLUX® logo are trademarks of PPG Industries Ohio, Inc. © 2014 PPG Industries. All rights reserved.

PPG Industries (UK) Ltd, Auto Refinish Customer Service & Sales Group, Needham Road, Stowmarket, Suffolk IP14 2AD, Tel: 01449 771775