








AL627

Fibre Glass Repair Kit

Description	AUTOLUX® Fibre Glass Repair Kit, AL627 , is a polyester based resin kit which also contains glass fibre matting. It has very good adhesion, mechanical strength, filling and sanding properties..		
Products	Repair Kit	AL-627 <i>Autolux</i> Polyester Resin Hardener for the Polyester Resin Fibreglass matting	
Substrates	Bare metal: steel, galvanized steel and aluminium SMC and FRP Old finishes in sound condition		
Surface Preparation		Bare metal: Scuff well Old finishes: Machine sand P80-P180 grit	 Degrease the surface thoroughly before and after sanding. Before application the surface must be completely dry.
Mixing	 <i>Autolux</i> Polyester Resin <i>Autolux</i> Polyester Resin Hardener		By weight: 100 Parts 2 - 3 Parts
Working Time: 4 - 5 min, depending on temperature and proportion of hardener			
Application	 Cut a suitable piece of glass matting so that it overlaps the damaged area with at least 2 cm. Apply the mixture to the prepared area. Apply the matting and impregnate the resin using a brush. Depending on the damage several layers can be applied.		
Drying	 Fibreglass Resin is dry enough to sand at 45 mins at 20°C.		
Sanding	 Dry: P80–P120, to required shape.		
Recoat	 <i>Autolux</i> Fibre Glass Repair material can be overcoated with any <i>Autolux</i> Stopper prior to Primer application.		
Process Notes Clean up equipment immediately after use, using <i>Autolux</i> Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet. August 2016.

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