

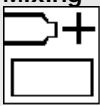







AL781_V
Lightweight Stopper



Description	AUTOLUX® Lightweight Stopper, AL781 , is a flexible, polyester based stopper with lightweight fillers which has a lower density than conventional stoppers. It is easy to apply and sand.		
Products	Stopper: Hardener:	AL781 <i>Autolux</i> Lightweight Stopper SHA305 <i>Autolux</i> Hardener for AL781	
Substrates	Bare metal: steel, galvanized steel and aluminium SMC and FRP Old finishes in sound condition		
Surface Preparation	 Bare metal: Scuff well Old finishes: Machine sand P80-P180 grit	 Degrease the surface thoroughly before and after sanding. Before application the surface must be completely dry.	
Mixing	 <i>Autolux</i> Lightweight Stopper AL781 <i>Autolux</i> Hardener SHA305	By weight: 100 Parts 3 - 4 Parts	
Working Time: 4 - 5 min, depending on temperature and proportion of hardener			
Application	 Use a suitable knife or spreader.		
Drying	 Stopper dry to sand on 35 – 45 min. at 20°C.		
Sanding	 Dry: P80–P120, to desired contour.  Finishing P180–P240		
Recoat	 Stopper can be recoated with <i>Autolux</i> CFE Primer, Epoxy Primer or 2K Primer Surfacer		
Process Notes	Clean up equipment immediately after use, using <i>Autolux</i> Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.		
VOC Information	The EU limit value for this product (product category: IIB.b) in ready to use form is max. 250g/litre of VOC. The VOC content of this product in ready to use form is max. 250g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.		

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet. August 2016.

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