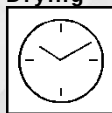
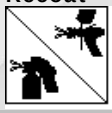


AL785_V Universal Stopper

Description	AUTOLUX® Universal Stopper, AL785, is a semi-flexible, polyester based stopper which has excellent adhesion, easy application and sanding properties.		
Products	Stopper: Hardener:	AL785 Autolux Universal Stopper SHA305 Autolux Hardener for AL785	
Substrates	Bare metal: steel, galvanized steel and aluminium SMC and FRP Old finishes in sound condition		
Surface Preparation		Bare metal: Scuff well Old finishes: Machine sand P80-P180 grit	 Degrease the surface thoroughly before and after sanding. Before application the surface must be completely dry.
Mixing	 Autolux Universal Stopper AL785 Autolux Hardener SHA305		By weight: 100 Parts 2 - 3 Parts
Working Time: 4 - 8 min, depending on temperature and proportion of hardener			
Application	 Use a suitable knife or spreader.		
Drying	 Stopper dry to sand on 20 – 30 min. at 20°C. I.R - Short Wave 2 – 3 minutes* - Medium Wave 5 – 7 minutes* *Depending on IR equipment used		
Sanding	 Dry: P80–P120, to desired contour.  Finishing P180–P240		
Recoat	 Stopper can be recoated with Autolux CFE Primer, Epoxy Primer or 2K Primer Surfacer		
Process Notes Clean up equipment immediately after use, using Autolux Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			
VOC Information The EU limit value for this product (product category: IIB.b) in ready to use form is max. 250g/litre of VOC. The VOC content of this product in ready to use form is max. 250g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet. March 2014.

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PPG Industries (UK) Ltd, Auto Refinish Customer Service & Sales Group, Needham Road, Stowmarket, Suffolk IP14 2AD, Tel: 01449 771775